GE Medical Systems
OEC

OEC® Workstation

Illustrated Parts Manual

00-881713-01

Contents | Installation | Service | Schematics | Periodic Maintenance | Illustrated Parts

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The OEC Workstation is manufactured under the following U. S. Patents: 5,596, 228; 08/ 209,001; 5, 426,683; 5,506,882; 5,583, 909; 4, 797,907; 07/ 638, 176.
Other U.S. and foreign patents pending.
Made in the U.S.A.

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Introduction

Purpose

This manual contains information on the OEC Workstation. It serves as an aid to field service engineers and technicians in locating parts and identifying part numbers. It is not a complete parts list and should not be used as a substitute for a bill of materials.

NOTE: The item numbers on the illustrations do not match the item numbers on the assembly drawings or the item numbers on the Bills of Materials.

Intended Audience

This manual is intended for the properly trained engineer or technician who designs, installs, maintains or calibrates the OEC Workstation.

Removing or installing parts should not be attempted by anyone who is not specifically trained by GE OEC Medical Systems, Inc.

How to Use this Manual

This manual is formatted and intened for CD distribution. This manual is organized using navigation screens. Click on the section of interest and then refer to the table of contents on the front page to locate the information you require.

Manual Revision History

Rev	Dash	Date	Change Description
A	-01	September, 1999	Manufacturing Release
B	-01	December, 2000	Format changes.

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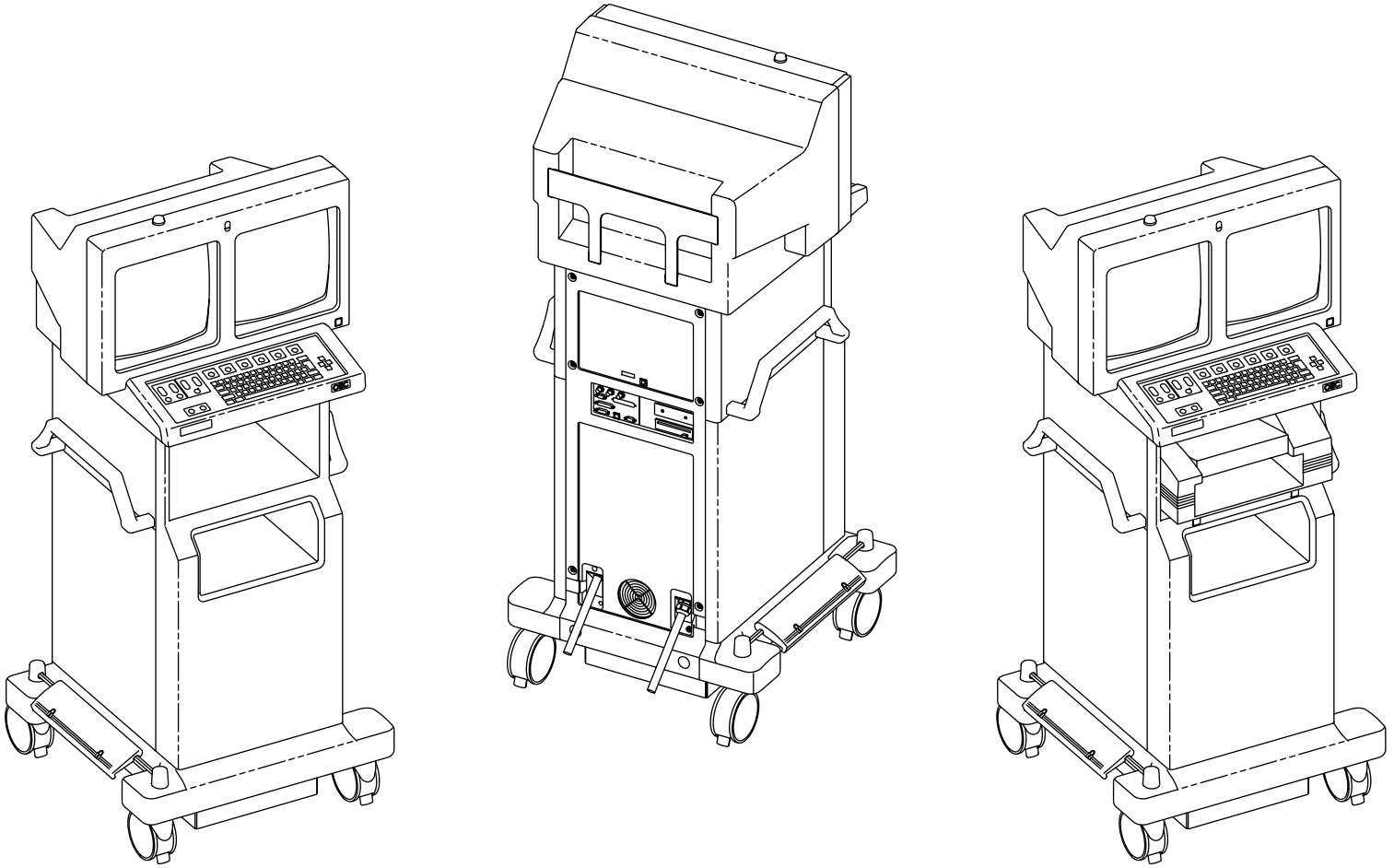

OEC Workstation

Figure 1. Front, Monitor, and Side Covers Parts List			
Item	**Part Number**	**Description**	**Qty**
1	00-875983-02	Assembly, Housing, Monitor	1
2	00-880616-01	Bezel, Monitor	1
3	00-880660-01	Lens, Front, Colored	1
3	00-880660-02	Lens, Front, Clear	1
4	00-879474-01	Assembly, Cable, On/Off, WorkStation	1
5	00-875986-07	Cover, Side Lower, Right	1
6	27-590973-00	Filter, Small	2
7	27-590974-00	Filter, Large	2
8	00-875981-04	Cover, Side, Upper, Right	1
9	00-880829-01	Asm, Cover, Shelf, Lower	1
10	00-880393-02	Cover, Front Panel	1
11	00-901382-02	Asm, I.R. Remote, 9800	1
12	00-879636-01	Holder, Hand Control, 9800	1
13	00-875986-06	Cover, Side Lower, Left	1
14	00-876466-02	Handle, Monitor Cart	2
15	00-875981-03	Cover, Side, Upper, Left	1

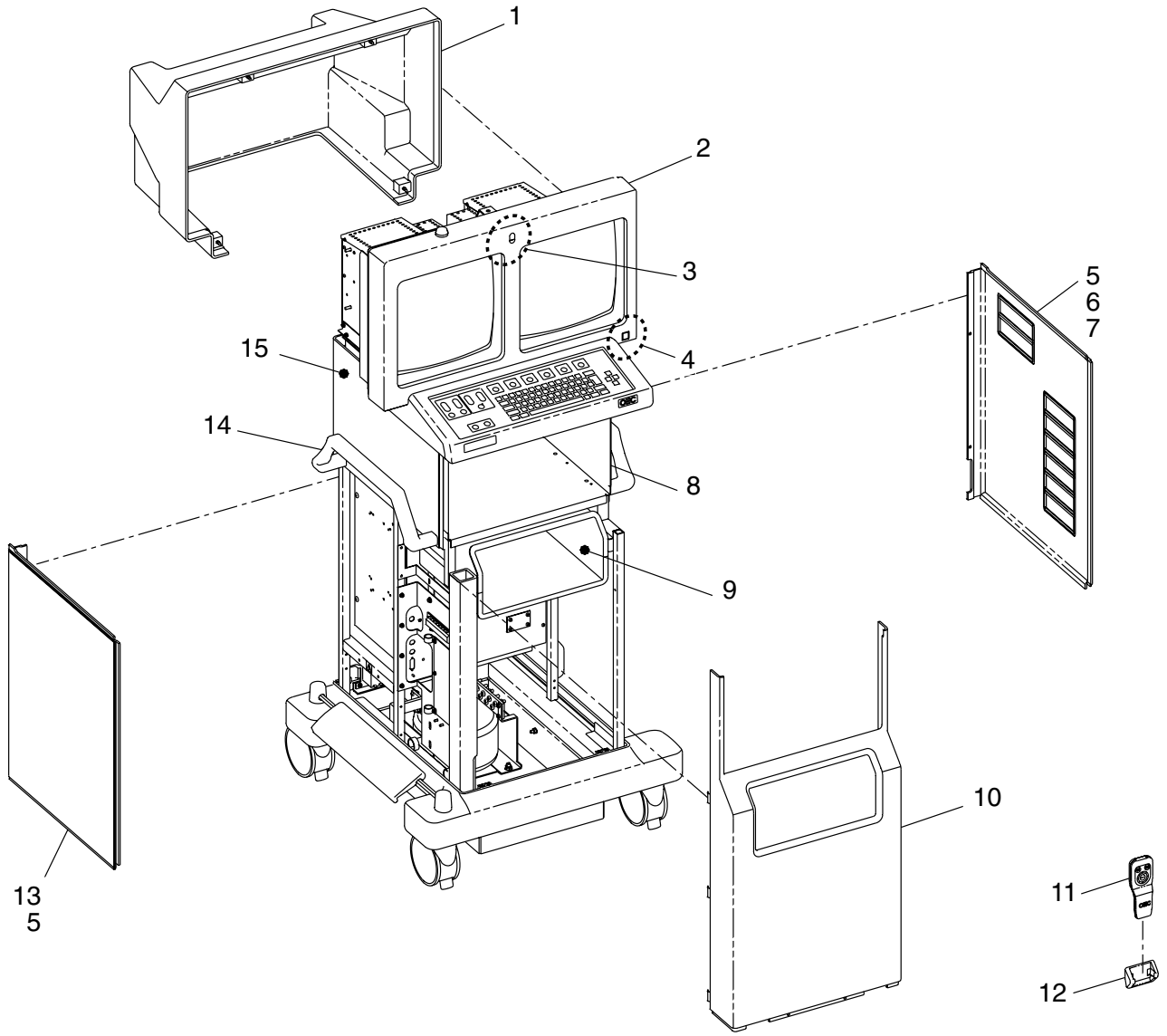

Figure 1. Front, Monitor, and Side Covers Exploded View

Figure 2. Rear and Side Covers Parts List			
Item	**Part Number**	**Description**	**Qty**
1	00-875986-06	Cover, Side Lower	1
2	00-879309-01	Cover, Rear Panel	1
3	23-621841-00	Fastener, 1/4 Turn, Stud, Philips, SZC	6
4	00-875986-07	Cover, Side Lower	1

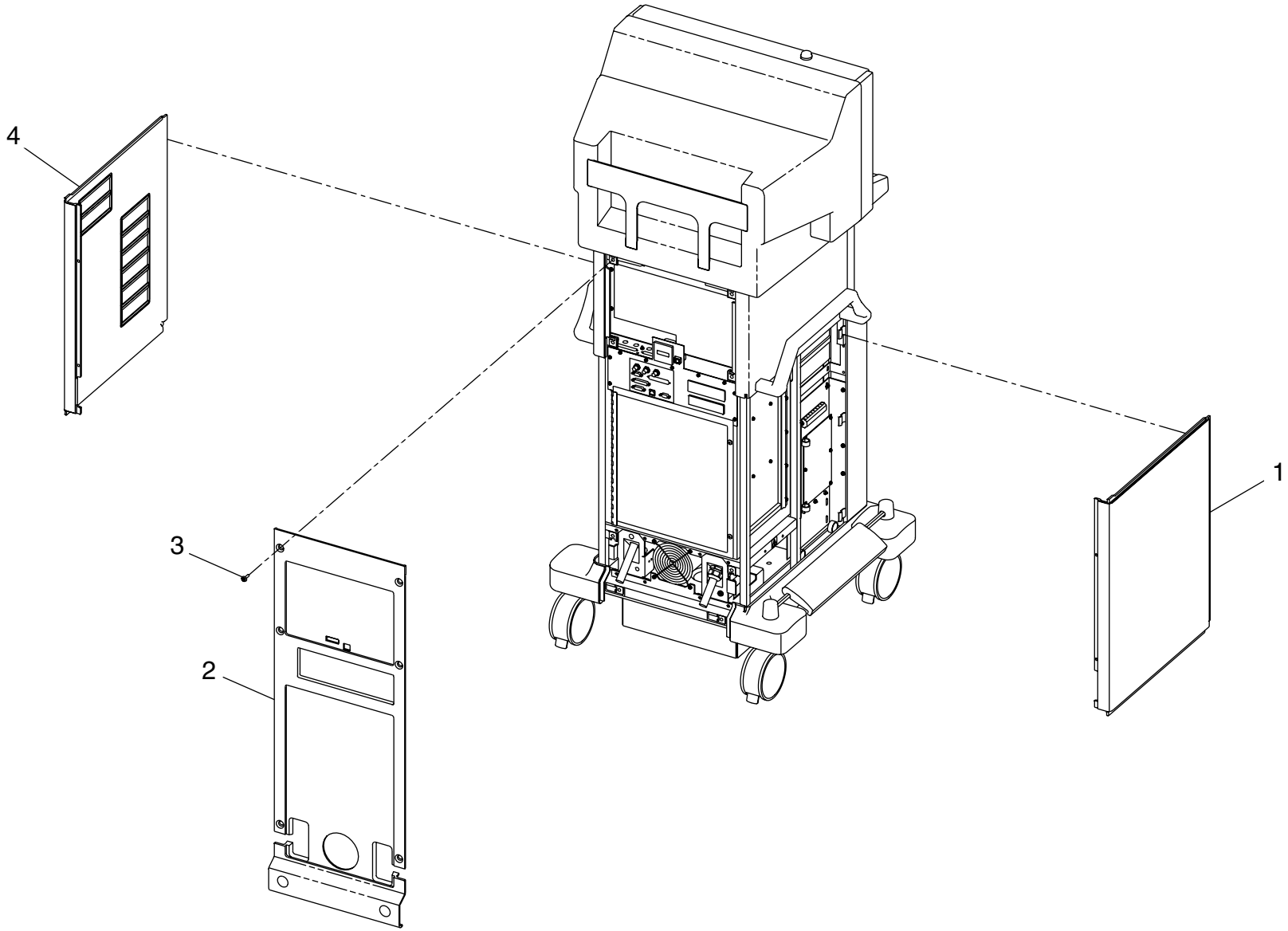

Figure 2. Rear and Side Covers Exploded View

Figure 3. Front Cover with Codonics Printer Parts List			
Item	**Part Number**	**Description**	**Qty**
1	00-901406-01	Instant Film/Paper Printer	1
2	00-880891-01	Mount, Upper, Codonics	1
3	21-301871-00	Rail, Slide, Ball Bearing, Chassis	2
4	12-225108-06	Screw, SEMS, Spring, Pan, Torx, 8-32, 3/8, SZC	8
5	12-225108-06	Screw, SEMS, Spring, Pan, Torx, 8-32, 3/8, SZC	16
6	00-880892-01	Mount, Lower, Codonics	2
7	23-608980-00	Bumper, Stud Mount, .625D X .312 Thread, Rubber, Black	6
8	21-699937-00	Mount, Shock Absorber, 60lb, Compression, 15lb sheer	6
9	00-880393-04	Cover, Front Panel	1

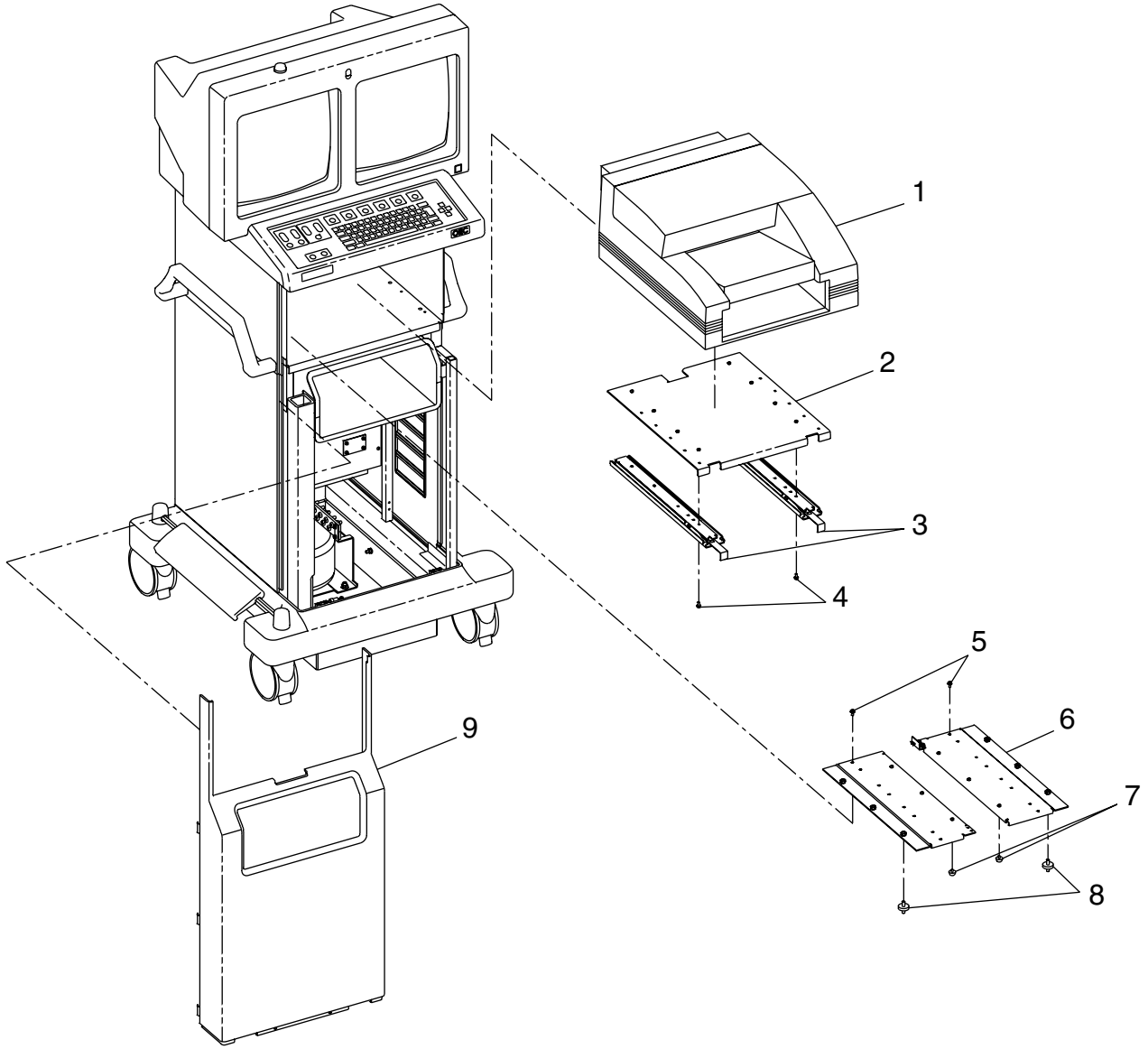

Figure 3. Front Cover with Codonics Printer Exploded View

Figure 4. Optional Lenzar and Front Cover Parts List			
Item	**Part Number**	**Description**	**Qty**
1	00-901265-01	Camera, Hard Copy, 2/1, Lenzar	1
2	00-876325-07	Boot, Lenzar, English	1
3	00-881145-01	Kit, Panel/Boot, Lenzar, English	1
4	13-311106-00	Nut, Hexagon-Lock-External-Tool, 6-32,Steel Stainless, NA,A=.313	1
5	12-225104-05	Screw, SEMS Spring, Pan, Torx, 4-40, 5/16, SZC	12
6	88-299319-00	Adhesive, Sealant, Blue, Bottle, .7oz, .42540	AR
7	00-880393-01	Cover, Front Panel, Lenzar	1

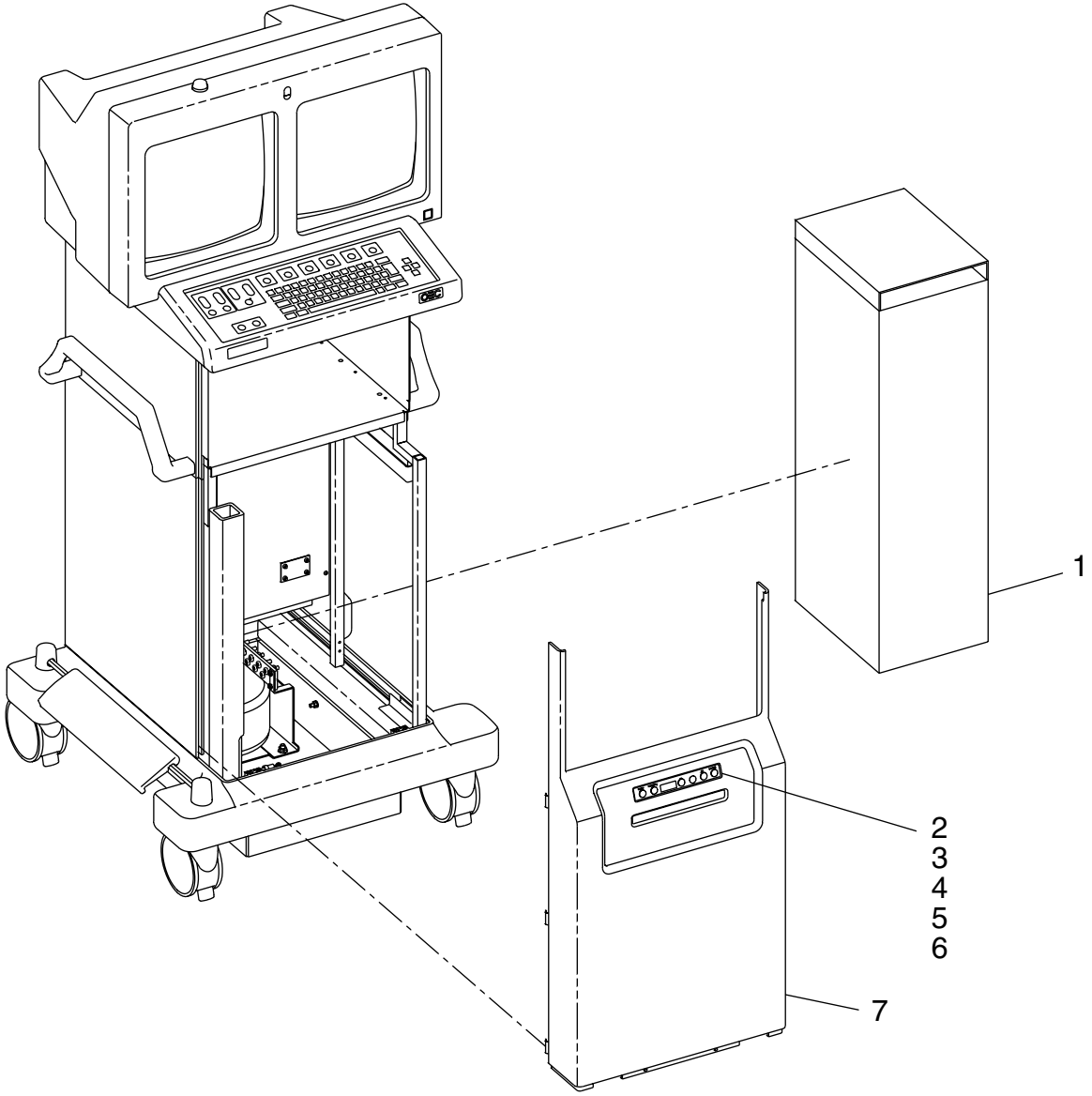

Figure 4. Optional Lenzar and Front Cover Exploded View

Figure 5. Keyboard Parts List			
Item	**Part Number**	**Description**	**Qty**
1	00-879280-01	Assembly, Keyboard, Text	1
1	00-879280-02	Assembly, Keyboard, Text, Icon	1
2	00-880980-01	Nameplate, ESP	1
2	00-880980-02	Nameplate, ESP Cine	1
2	00-880980-03	Nameplate, Vascular	1
2	00-880980-04	Nameplate, Neuro/Vas	1
2	00-880980-05	Nameplate, Cardiac	1
3	00-880615-01	Cover , Keyboard, Bottom	1
4	12-215006-06	Screws, Machine, Flat, Torx, 6-32, SZC	6
5	13-311106-00	Nut, Hexagon-Lock-External-Tool, 6-32, Steel Stainless, NA, A=.313	2
6	00-876767-01	Assembly, Alarm, Audio	1
7	12-225106-04	Screw, SEMS Spring, (Crest Cup), Pan, Torx, 6-32, 1/4, SZC	8
8	00-876613-06	Control Panel Processor	1

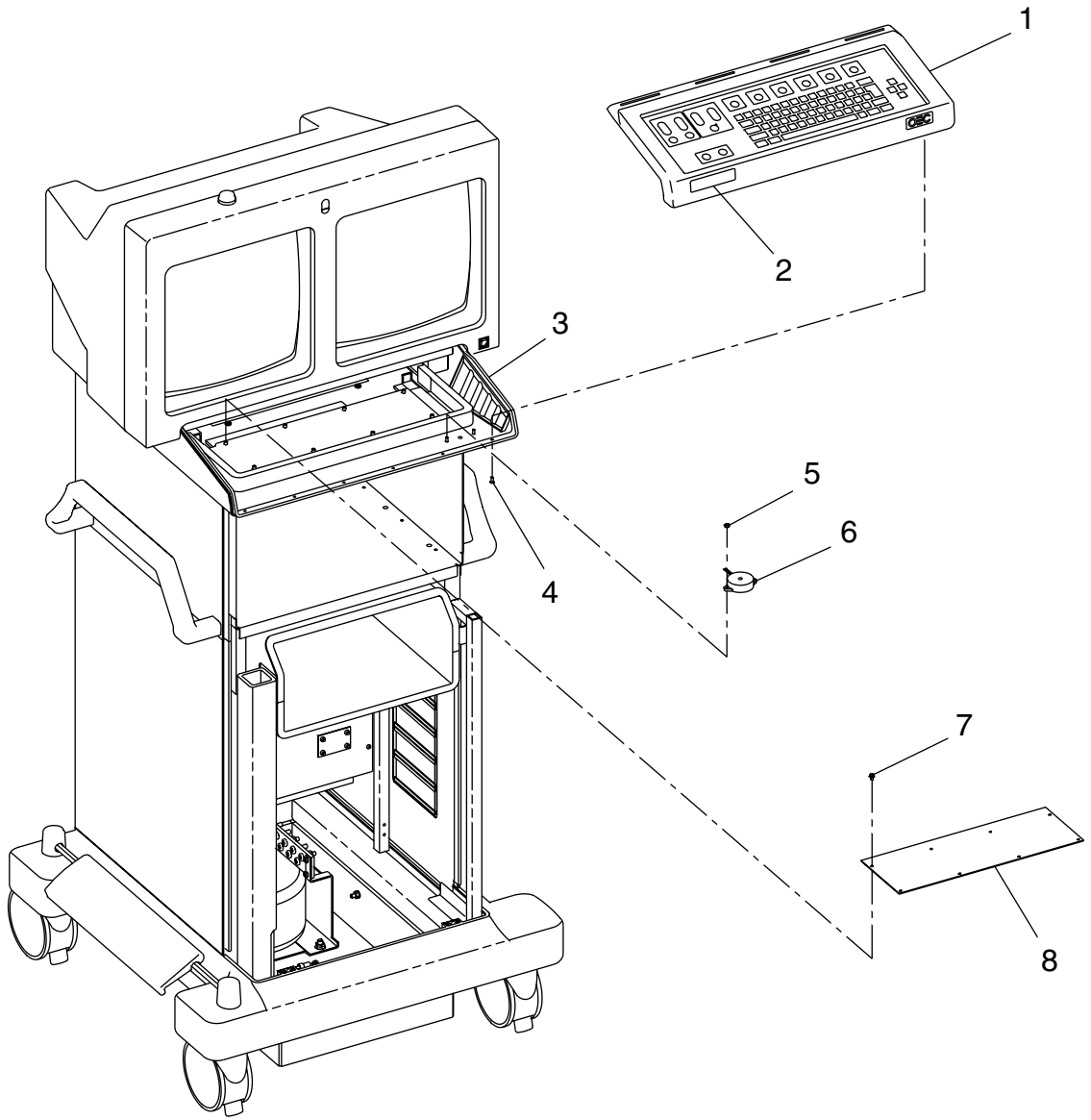

Figure 5. Keyboard Exploded View

Figure 6. Front and Side Parts List			
Item	**Part Number**	**Description**	**Qty**
1	13-321115-00	Nut, Hexagon-Lock, Flanged, 5/16-18, Steel	4
2	00-900971-01	Transformer, Isolation, 2415VA	1
3	00-880317-01	Power Control Board	1
4	12-225106-08	Screw, SEMS, Spring (Crest Cup), Pan, Torx, 6-32, 1/2 SZC	6
5	22-012002-00	Clamp, Cable & Wire Harness, 5/8D, .50W, Nylon	2
6	12-225104-06	Screw, SEMS, Spring (Crest Cup), Pan, Torx, 4-40, 3/8 SZC	2
7	00-901259-01	Terminal Block (SCD)	1
8	13-311104-00	Nut, Hexagon-Lock-External-Tool, 4-40, Steel Stainless, NA, A=.250	2
9	00-879613-01	Plate, Mounting, Terminal	1

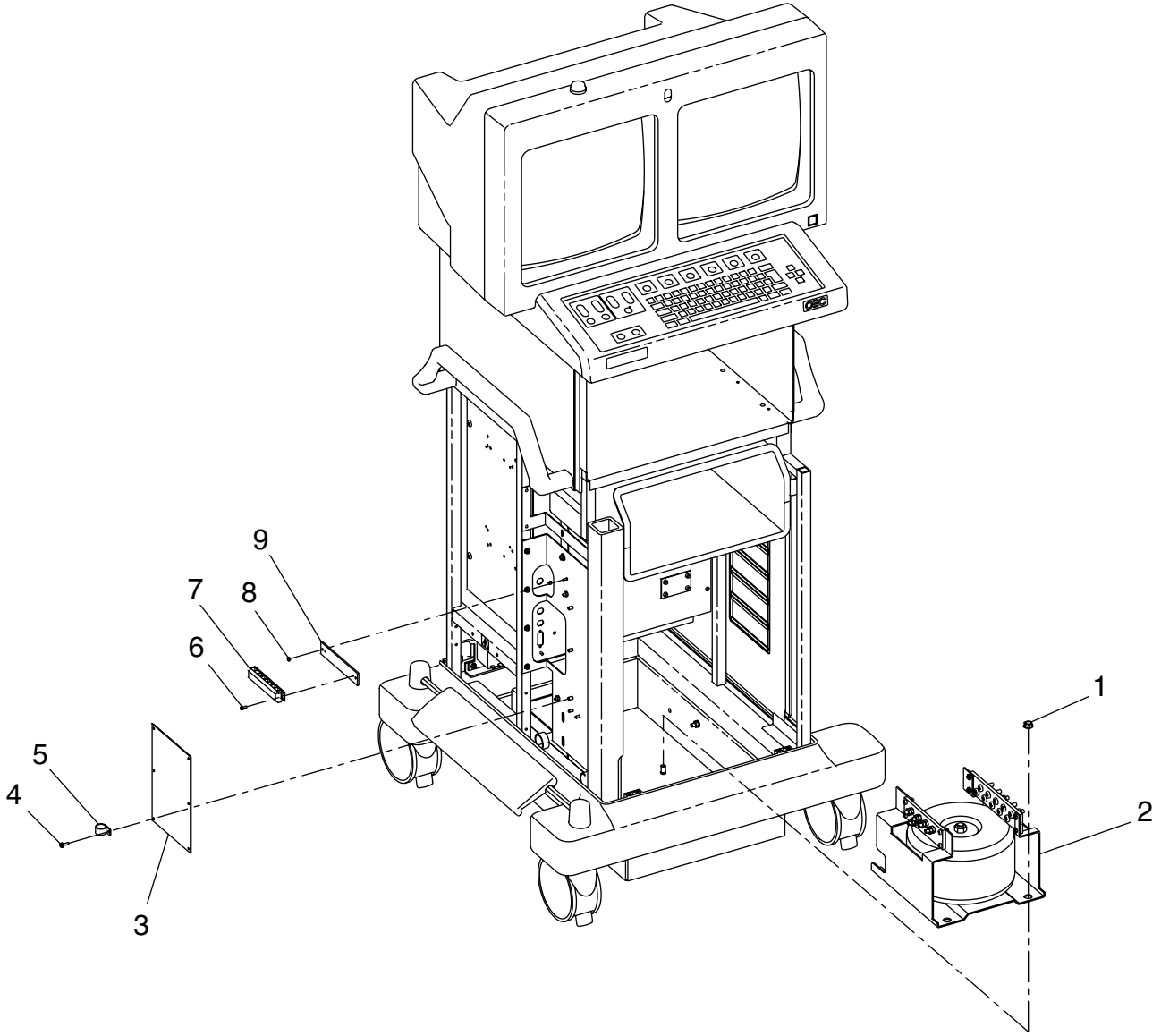

Figure 6. Front and Side Exploded View

Figure 7. Rear Cover, Fan, and Panel Cord Parts List			
Item	**Part Number**	**Description**	**Qty**
1	00-879322-01	Assembly, Cable, Interconnection	1
2	55700475-00	Circuit Breaker, 10A, DPST, 125/250VAC, Panel	1
3	55-700452-00	Circuit Breaker, 5.0A, DPST, 250VAC/50VDC, Panel	1
4	20-839918-00	Fan, Axial, 115VAC, 109CFM, 3100RPM	1
5	13-311106-00	Nut, Hexagon-Lock-External-Tool, 6-32, Steel Stainless, NA, A=.313	4
6	12-215006-08	Screw, SEMS, Spring (Crest Cup), Pan, Torx, 6-32, 1/2 SZC	8
7	12-225106-12	Screw, SEMS, Spring (Crest Cup), Pan, Torx, 6-32, 3/4 SZC	4
8	20-839926-00	Guard, Fan	1
9	00-900686-01	Power Cord	1
10	00-880594-01	Assembly, Power Cord, 100-127V	1
11	00-879309-01	Cover, Rear Panel	1
12	23-621841-00	Fastener, 1/4 Turn, Stud, Philips, SZC	6

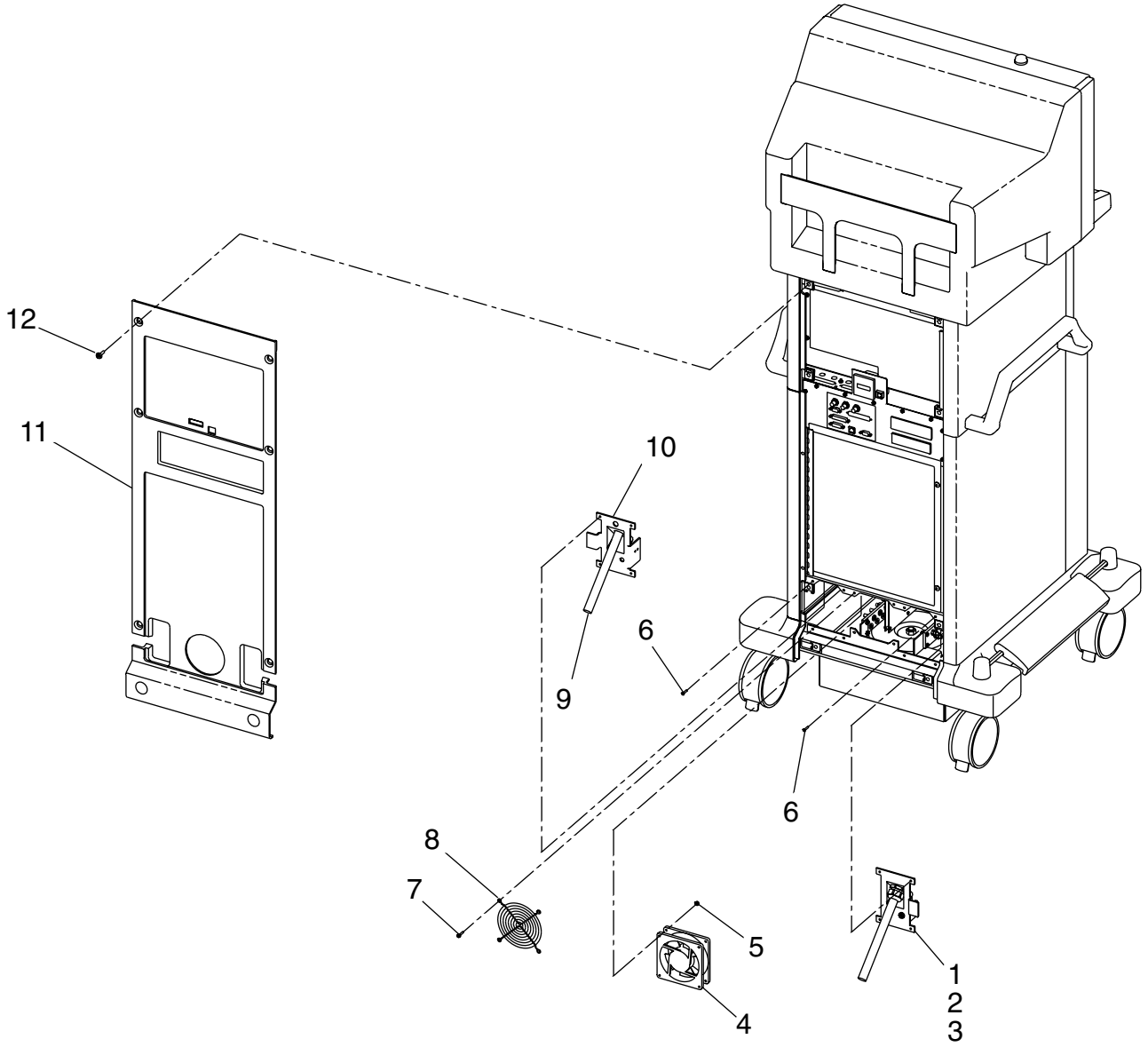

Figure 7. Rear Cover, Fan, and Power Cord Exploded View

Figure 8. Base Cover, Brake Pedal, and Casters Parts List			
Item	**Part Number**	**Description**	**Qty**
1	00-879615-01	Cover, Base	1
2	00-879149-02	Pedal, Brake, Left	1
3	12-709008-00	Spring	2
4	00-876624-01	Bar, Brake	2
5	14-111114-00	Washer, Plain, 1/4, Steel Stainless, NA, ID=.265, OD=.500	6
6	14-211114-00	Washer, Lock, Helical Spring, 1/4, Steel Stainless, MS35338-	6
7	12-311114-12	Screw, NA, Socket, Hexagon, 1/4-20, 3/4, SZC, 8	6
8	00-900696-01	Caster, Locking, 5-Inch	2
9	00-877298-01	Pusher, Cable, 5-Inch Caster	4
10	00-900695-01	Caster, Swivel, 5-Inch	2

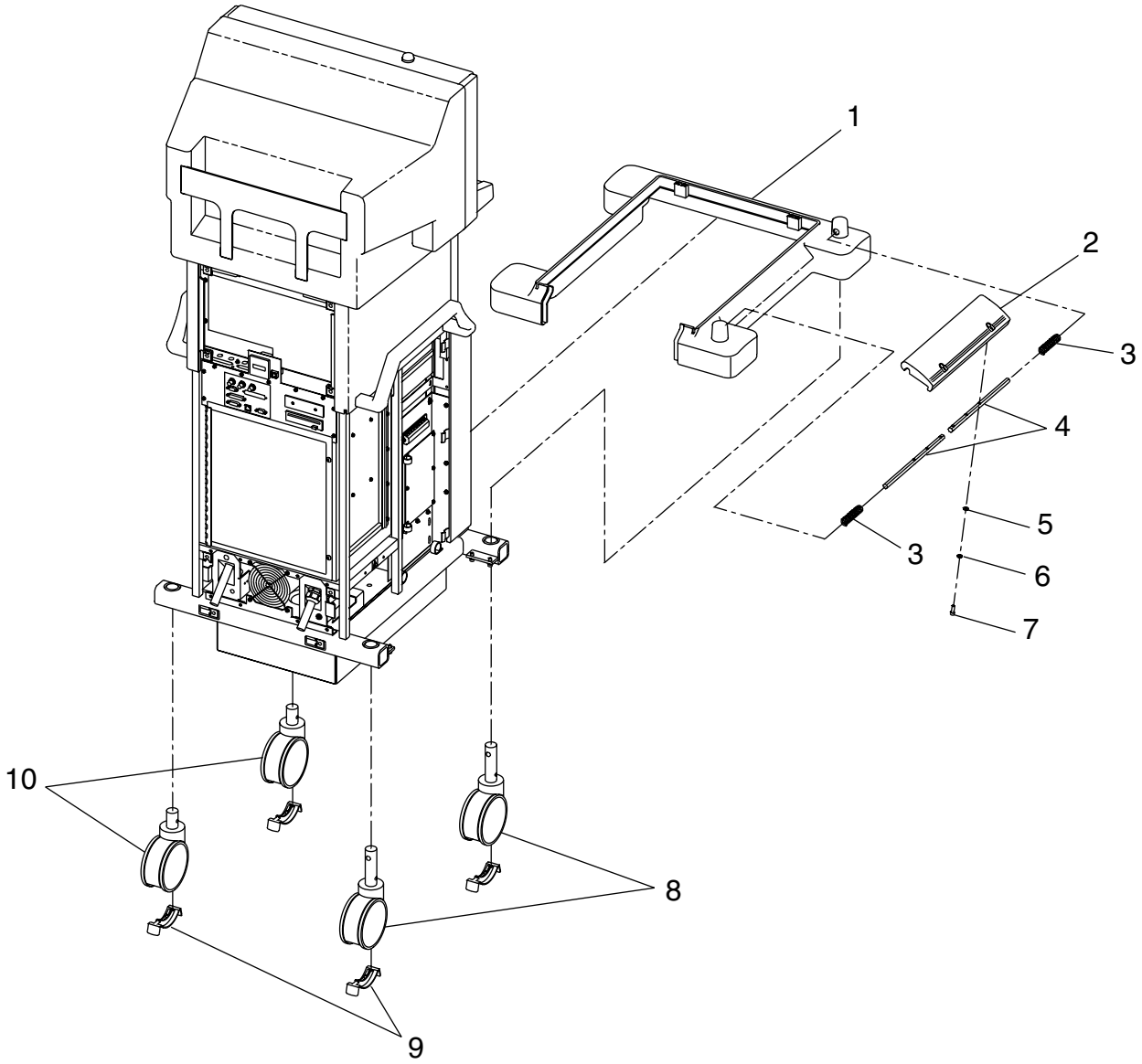

Figure 8. Base Cover, Brake Pedal, and Casters Exploded View

Figure 9. Monitor Rear Parts List			
Item	**Part Number**	**Description**	**Qty**
1	00-875983-02	Assembly, Housing, Monitor	1
2	00-874222-04	Assembly, IR Receiver PCB	1
3	00-879635-01	Housing, Detector, IR Receiver	1
4	12-225106-08	Screw, SEMS, Spring (Crest Cup), Pan, Torx, 6-32, 1/2 SZC	8
5	00-900751-00	Lamp, X-Ray On, (SCD)	1
6	13-311106-00	Nut, Hexagon-Lock-External-Tool, 6-32, Steel Stainless, NA, A=.313	8
7	20-839956-00	Fan, Axial, 115VAC, 75CFM, 2200RPM	2
8	12-225104-08	Screw, SEMS, Spring (Crest Cup), Pan, Torx, 4-40, 1/2 SZC	2
9	00-901309-01	Terminal Block, 9-Block	1
10	12-225108-06	Screw, SEMS, Spring (Crest Cup), Pan, Torx, 8-32, 3/8 SZC	8
11	00-901076-04	Generic, Monitor, 16 High Resolution, Left	1
12	00-901380-02	Touch Screen (SCD)	1
13	00-901076-01	Generic, Monitor, 16 High Resolution, Right	1

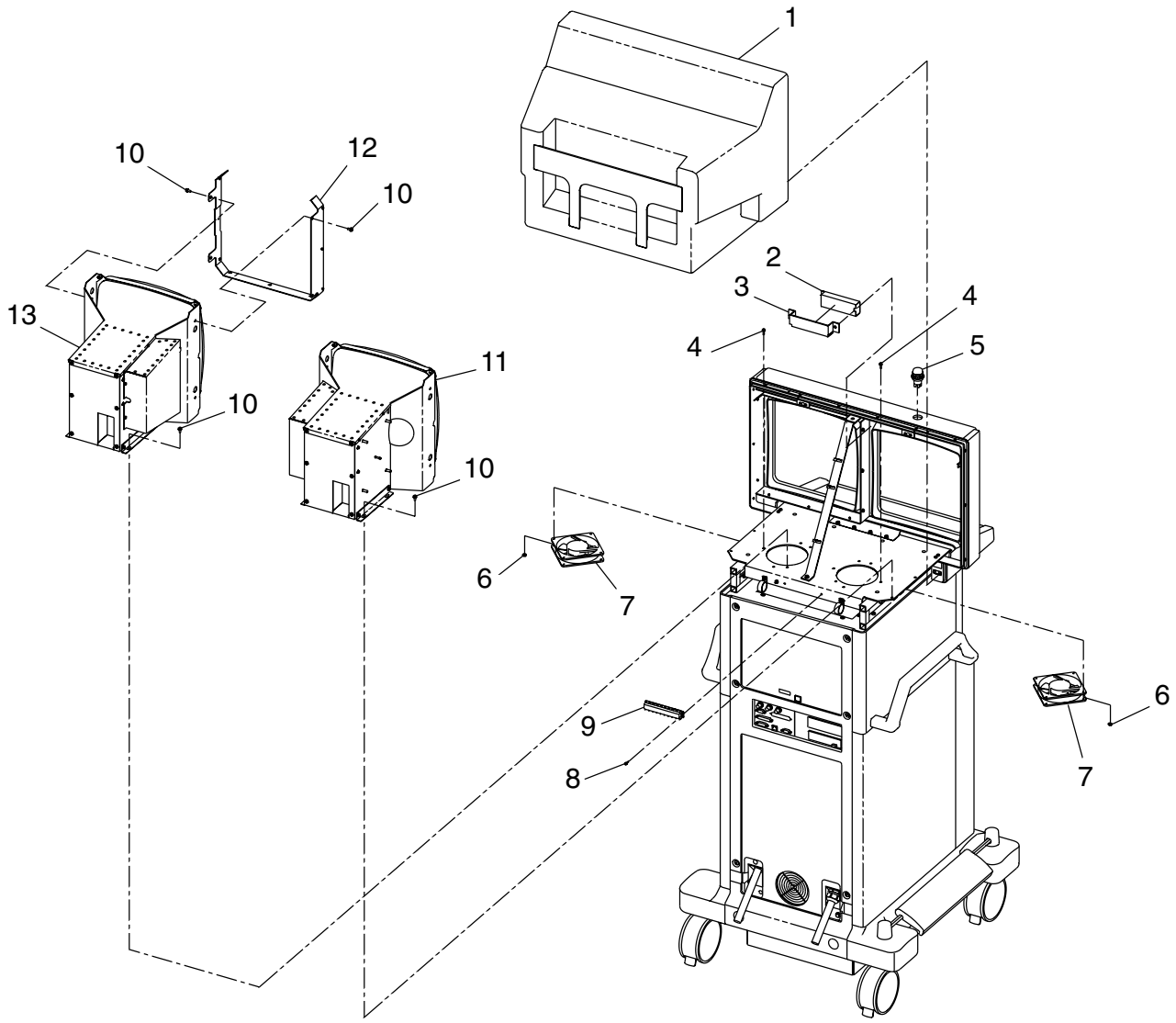

Figure 9. Monitor Rear Exploded View

Figure 10. Electronic Rack Fans, and Surge Suppressor PCB Parts List			
Item	**Part Number**	**Description**	**Qty**
1	12-215006-10	Screw, Machine, Flat, Torx, 6-32, 5/8 SZC	8
2	20-839918-00	Fan, Axial, 115VAC, 109CFM, 3100RPM	2
3	13-311106-00	Nut, Hexagon-Lock-External-Tool, 6-32, Steel Stainless, NA, A=.313	8
4	12-225106-10	Screw, SEMS, Spring (Crest Cup), Pan, Torx, 6-32, 5/8 SZC	8
5	00-880540-01	Assembly, PCB, Surge Suppressor	1
6	12-225106-08	Screw, SEMS, Spring (Crest Cup), Pan, Torx, 6-32, 1/2 SZC	6

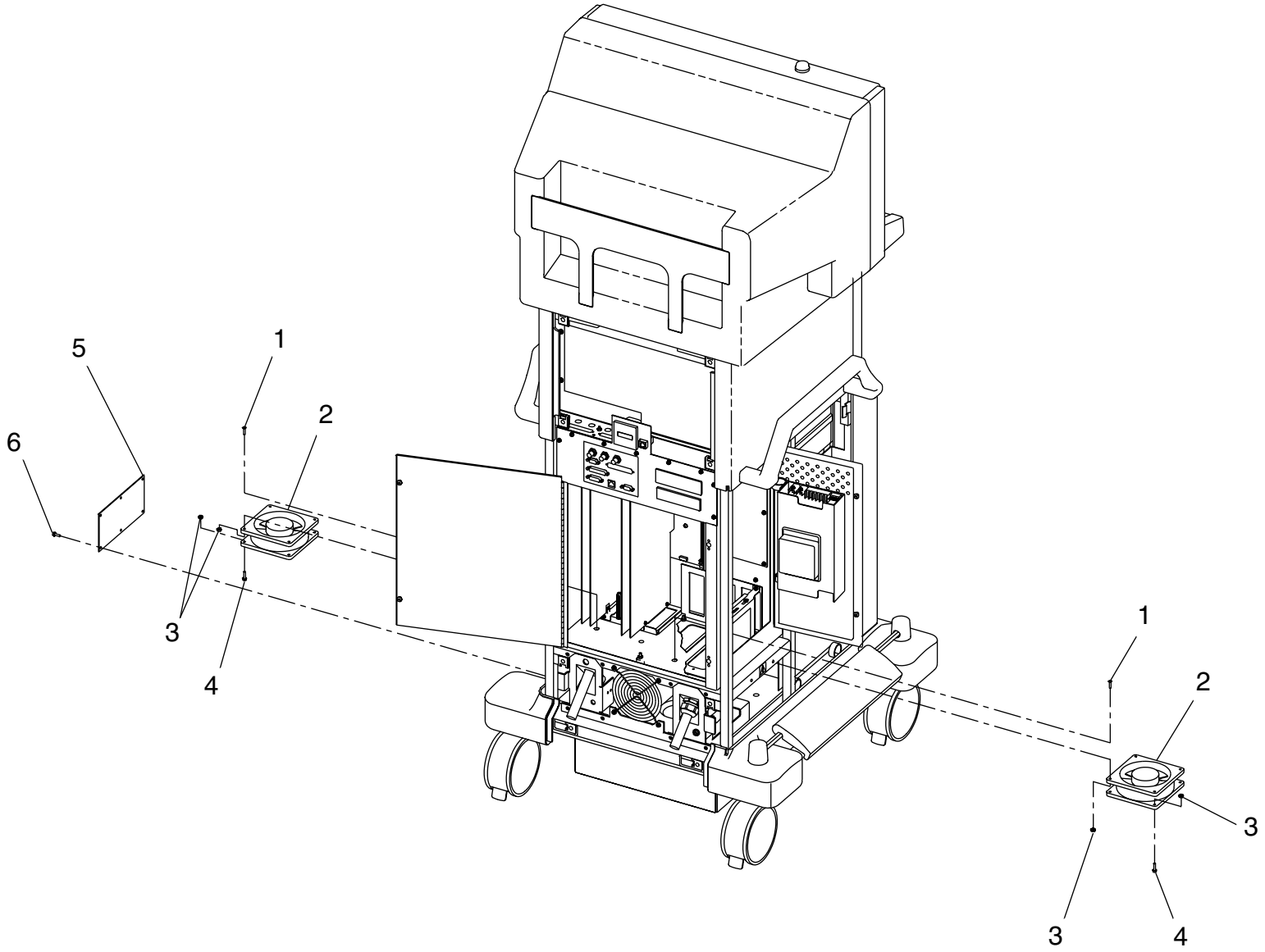

Figure 10. Electronic Rack Fans and Surge Suppressor PCB Exploded View

Figure 11. Electronic Rack Parts List			
Item	**Part Number**	**Description**	**Qty**
1	00-879425-01	Cable, Assembly, Power Supply - DC Distribution	1
2	00-879426-01	Cable, Assembly, Twin BNC Bulkhead	1
3	00-879427-01	Cable Assembly, DC Distribution - Hard Disk Drive 1/2	1
4	00-879428-01	Cable Assembly, EMI Box - CPP	1
5	00-879429-02	Cable Assembly, DC Distribution - Daughter Boards	1
6	00-879430-01	Cable Assembly, DC Distribution - Drives	1
7	00-879431-01	Cable Assembly, DC Distribution - CPU	1
8	00-879432-01	Cable Assembly, DC Distribution - System Interface	1
9	00-880390-01	Cable Assembly, Display Control - Lenzar	1
10	00-879460-01	Cable Assembly, Image Processor - Video Control	1
11	00-879461-01	Cable Assembly, Image Processo - Display Control	1
12	00-880536-01	Cable Assembly, Display Control - VCR, RS170	1
13	00-879463-01	Cable, Assembly, Video Control - System Interface	1
14	00-879468-01	Cable Assembly, Fast Scan - BNC Right	1
15	00-879473-01	Cable Assembly, System Interconnect - EMI Box	1
16	00-880786-01	Cable Assembly, Safety Ground Strap	1
17	00-880786-01	Cable Assembly, Safety Ground Strap	1
18	00-880434-01	Cable Assembly, TB3 - PS1	1
19	00-880435-01	Cable Assembly, TB2 - FL1	1
20	00-879468-02	Cable Assembly, Fast Scan - BNC Left	1
21	00-879476-01	Cable Assembly, System Interconnect - VCR/Modem	1
22	00-879429-01	Cable Assembly, DC Distribution - Daughter Boards	1
23	00-880537-01	Cable Assembly, Video Control - VCR, RS170	1
24	00-880609-01	Label, Grounding, Electronic Rack	4
25	51-500507-00	Hardware Kit, Connector, Jack Socket, 4-40, .50L	1

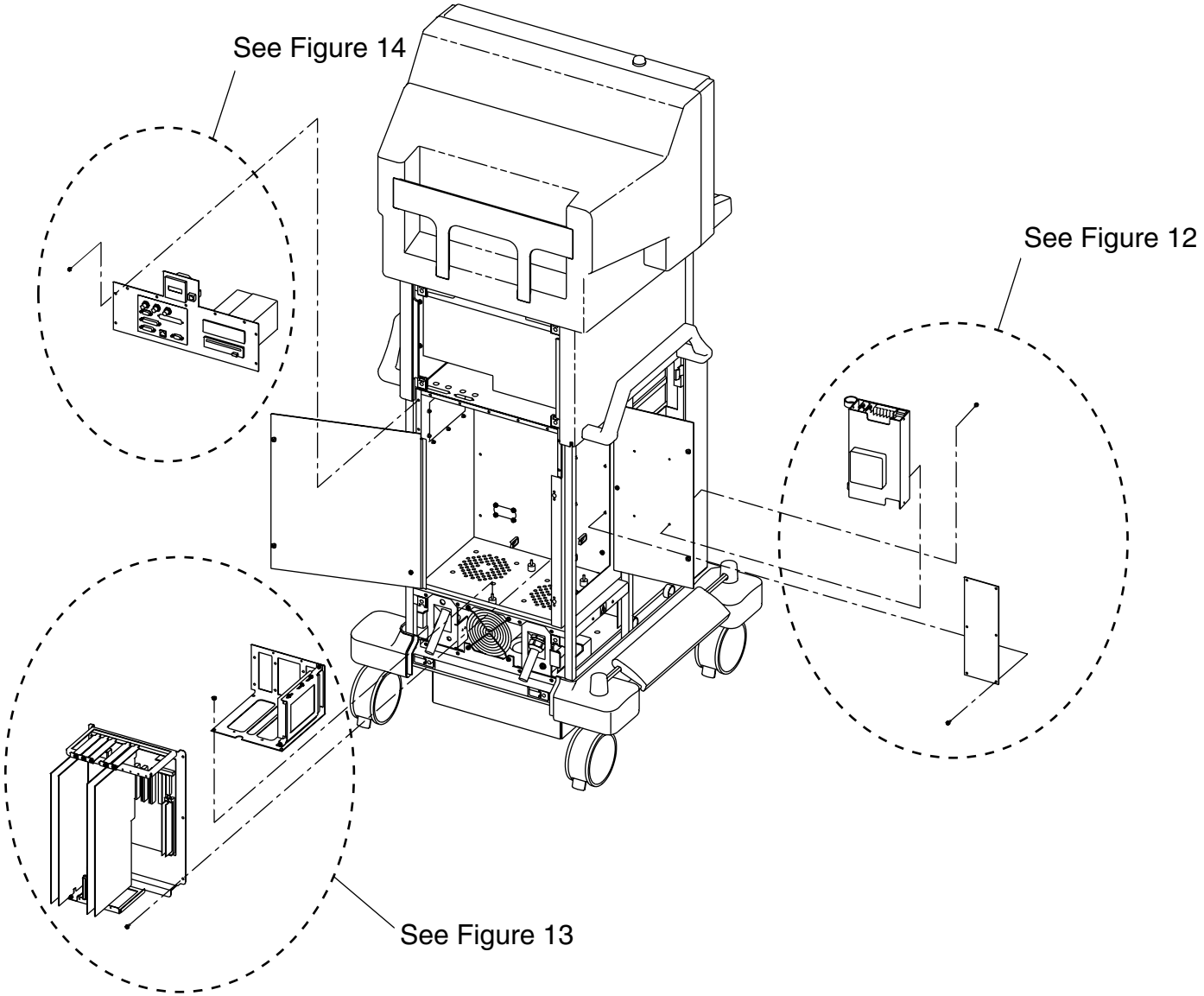

Figure 11. Electronic Rack Exploded View

Figure 12. Electronic Rack Parts List			
Item	**Part Number**	**Description**	**Qty**
1	12-225106-06	Screw, SEMS, Spring (Crest Cup), Pan, Torx, 6-32, 3/8, SZC	27
2	22-012004-00	Clamp, Cable & Wire, ID, .50W, Nylon	1
3	00-901400-01	Power Supply, +5, +/-12, Workstation	1
4	12-225106-04	Screw, SEMS, Spring (Crest Cup), Pan, Torx, 6-32, 1/4, SZC	19
5	22-012002-00	Clamp, Cable & Wire/ID, 5/8D, .50W, Nylon	1
6	00-879119-01	PCB Assembly, DC Distribution	1
7	13-311106-00	Nut, Hexagon-Lock-External-Tool, 6-32, Steel Stainless, NA, A=.313	8
8	22-012102-00	Clamp, Cable & Wire, .437X, 75BQ, .219W, Nylon	6
9	21-699935-00	Mount, Shock, ABS, 15Lb Compression, 2Lb Sheer, National Rubber	4
10	88-299284-00	Adhesive, Sealant, Purple, Bottle, 10CC, Loctite, 222-21	AR
11	00-880435-01	Cable Assembly, TB2 - FL1	1
12	00-901308-01	Terminal Block, 2 Block	1
13	12-225104-08	Screw, SEMS, Spring (Crest Cup), Pan, Torx, 4-40, 1/2, SZC	2

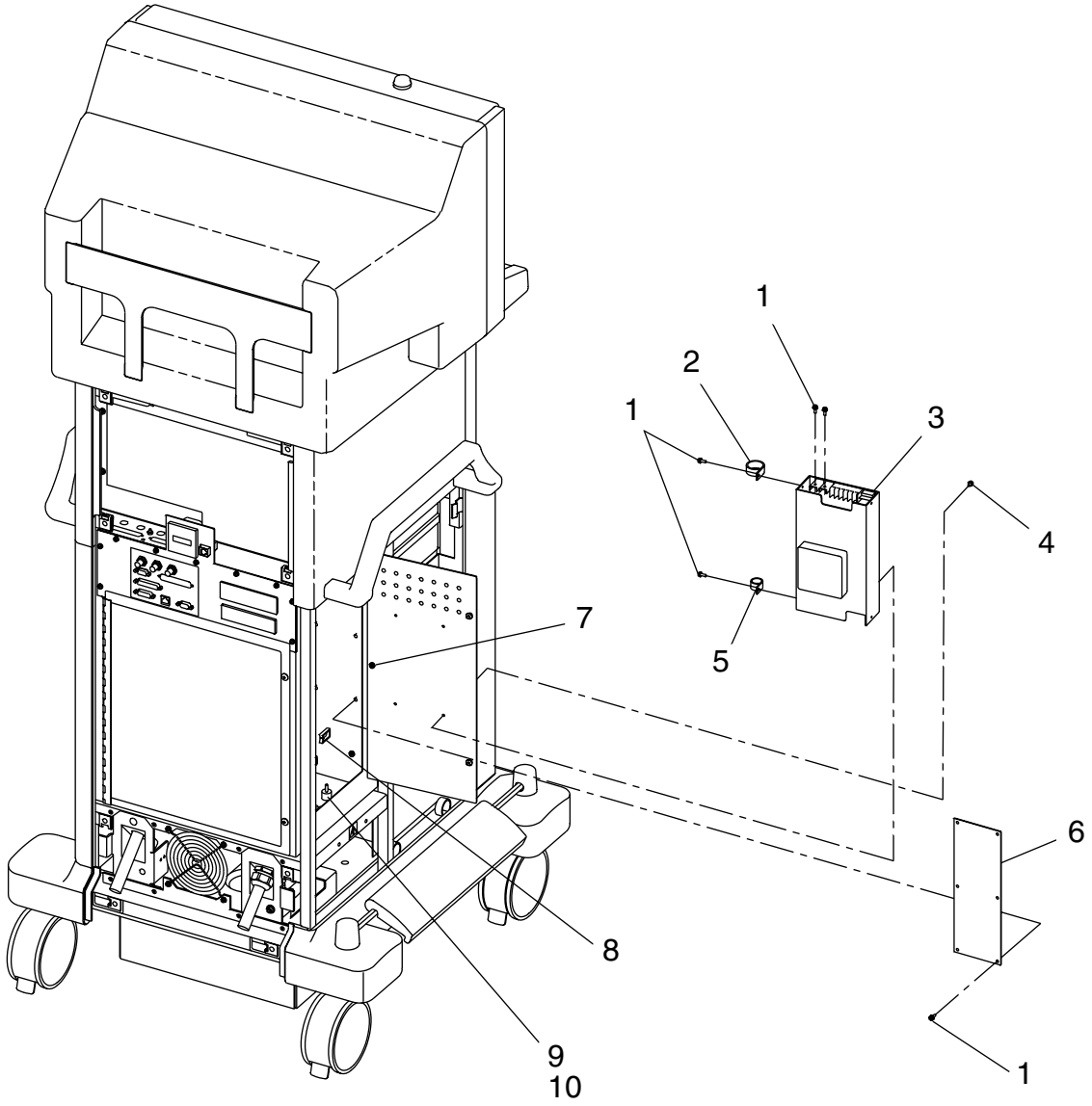

Figure 12. Electronic Rack Exploded View

Figure 13. Electronic Rack Parts List			
Item	**Part Number**	**Description**	**Qty**
1	12-225106-04	Screw, SEMS, Spring (Crest Cup), Pan, Torx, 6-32, 1/4, SZC	19
2	00-880413-01	Assembly, Electrical Box	1
3	00-879880-01	Mount, Vibration, Cine Disk,	1
4	13-311108-00	Nut, Hexagon-Lock-External-Tool, 8-32, Steel Stainless, NA, A=.344	4
5	12-225106-06	Screw, SENS, Spring (Crest Cup), Pan, Torx, 6-32, 3/8, SZC	27
6	00-879882-01	Mount, Disk	1
7	00-880416-01	Assembly, Disk, Hard Drive, Formatted	1
8	00-881092-01	Assembly, Motherboard, Workstation	1
9	00-879018-01	Assembly, PCB, Image Processor	1
10	00-878957-01	Assembly, PCB, High-Resolution Display Control	1
11	00-879056-02	Assembly, PCB, System Interface	1
12	00-901436-01	Controller, PCA, VGA, ISA	1
13	00-879004-01	Assembly, PCB, Video Control	1

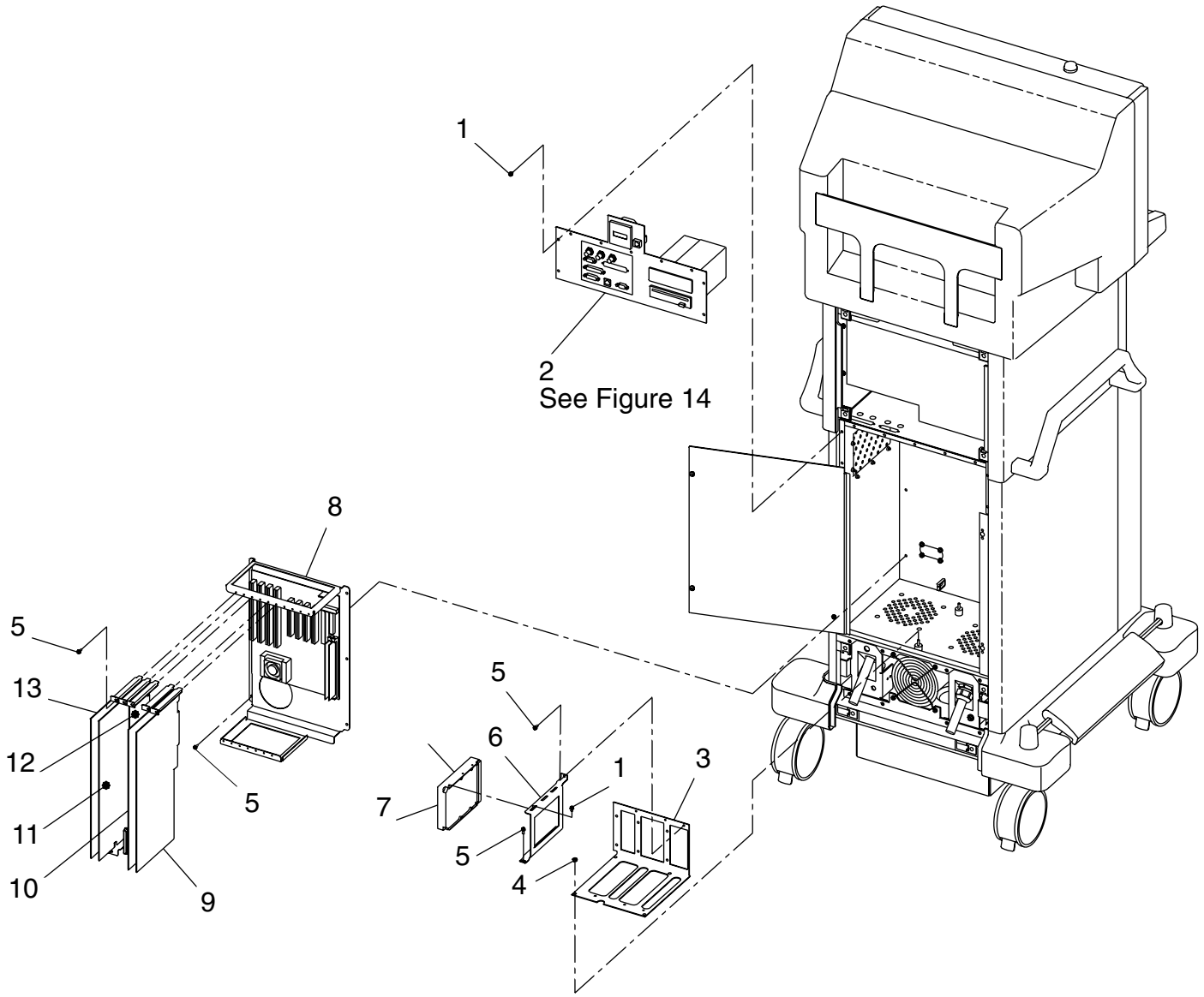

Figure 13. Electronic Rack Exploded View

Figure 14. Electronic Box 00-880413-01Parts List			
Item	**Part Number**	**Description**	**Qty**
1	67-700002-00	Meter, Electrical, AC, HR/Tnts, 6-Digit	1
2	51-950001-00	Connector, Coupler, Feedthrough, Right Angle, 6-Position, Mod. Black	1
3	00-879186-01	PCB Assembly, External, Interface	1
4	00-901421-01	Drive, Archival, 2GByte	1
5	00-900669-01	Drive, Floppy Disk, 1.5", 1.44MByte	1
6	12-225106-04	Screw, Sems, Spring, Pan, Trx, 6-32, 1/4, SZC	9
7	51-500507-00	Hardware Kit, Connector, Jack Socket Set, 4-40, .50L	5
8	88-299319-00	Adhesive, Sealant, Blue, Bottle, .7oz, 42540	1
9	00-880646-01	Cable Assembly, Host CPU, Parallel	1
10	00-880647-01	Cable Assembly, Host CPU, Serial	1
11	22-429900-00	Standoff, Hex, F, 4-40, .250L, BCD	2
12	00-901596-01	Cable, VGA Extension (SCD)	1
13	00-881071-01	Cable Assembly, keyboard Extension	1
14	00-879612-02	Overlay, External Interface	1
15	00-880536-03	Cable Assembly, Display Control - VCR, RS170	1
16	00-880534-01	Cable Assembly, Display Control - External Monitor, Left, Fast Scan	1
17	00-880515-01	Cable Assembly, Display Control - External Monitor, Right, Fast Scan	1

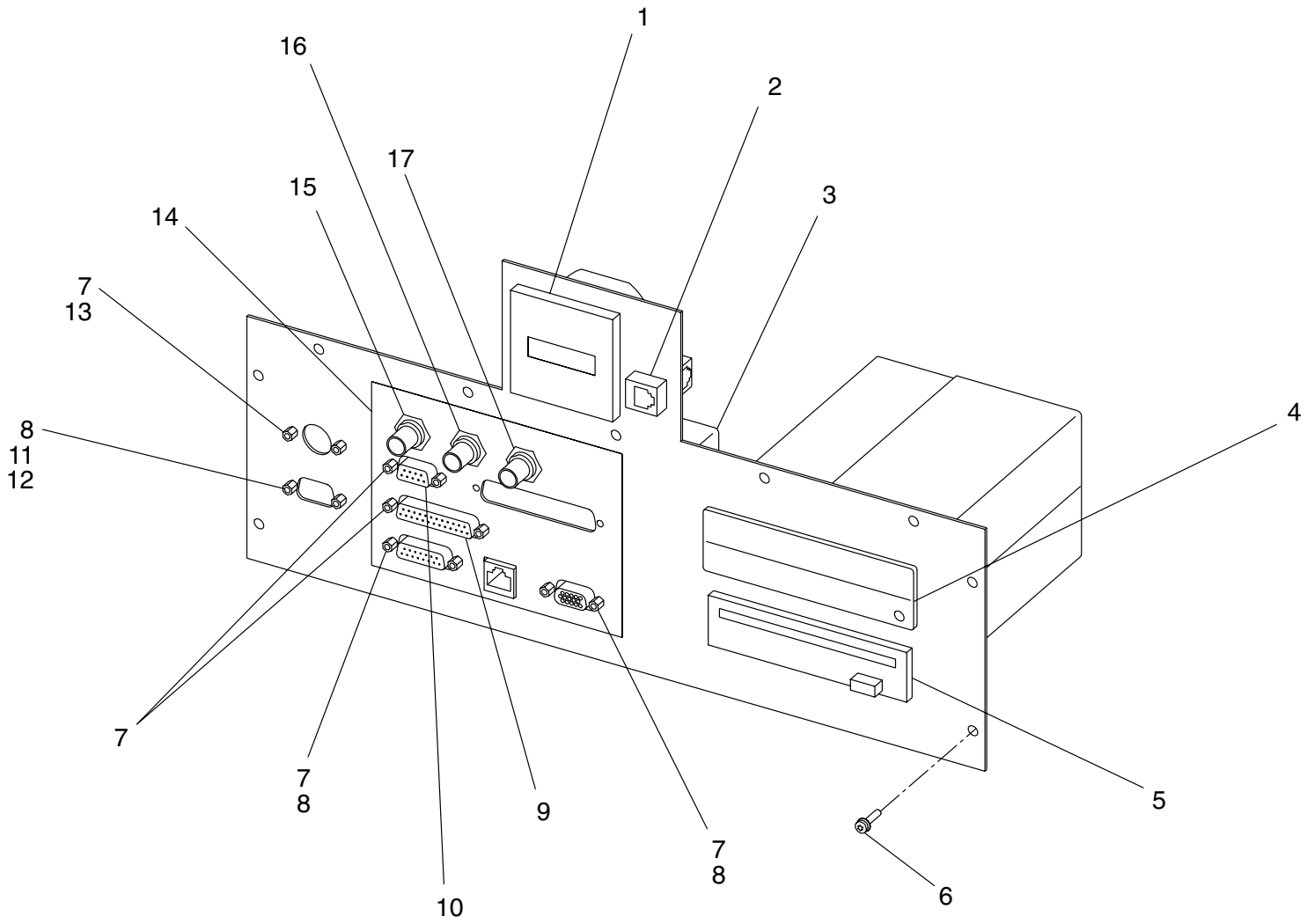

Figure 14. Electronic Box 00-880413-01 External View

Figure 15. Cine Drive, 15 FPS Parts List			
Item	**Part Number**	**Description**	**Qty**
1	12-225106-04	Screw, SEMS, Spring (Crest Cup), Pan, Torx, 6-32, 1/4, SZC	9
2	00-880413-01	Assembly, Electrical Box	1
3	12-225106-06	Screw, SEMS, Spring , Pan, Torx, 6-32, 3/8, SZC	14
4	00-880923-01	Asssembly, PCB, Cine Bridge, 9800	1
5	12-225104-04	Screw, SEMS, Spring , Pan, Torx, 4-40, 1/4, SZC	2
6	00-879225-01	Bracket, PCB, 9800	1
7	00-879501-01	Assembly, PCB, Cine 2-Disk, B' Plane, 9800	1
8	00-901455-01	Hard Drive, FC-AL CHE 9LP, 9.1 GB	2
9	00-879882-01	Mount, Disk, 9800	3
10	12-225106-04	Screw, SEMS, Spring , Pan, Torx, 6-32, 1/4, SZC	11
11	00-880416-01	Assembly, Disk, Hard Drive, Formatted	1
12	00-879462-01	Cable Assembly, IP-Cine Bridge, 9800 (Not Shown)	1
13	00-879464-01	Cable Assembly, 4/30 FPS-Cine B'Pl (Not Shown)	1
14	00-879427-02	Cable Assembly, DC Dist-HDD, 9800 (Not Shown)	1
15	00-880721-01	Cable Assembly, Ifiber Channel D (Not Shown)	1
16	00-879427-01	Cable Assembly, DC Dist-HDD 1/2, 9800 (Not Shown)	1

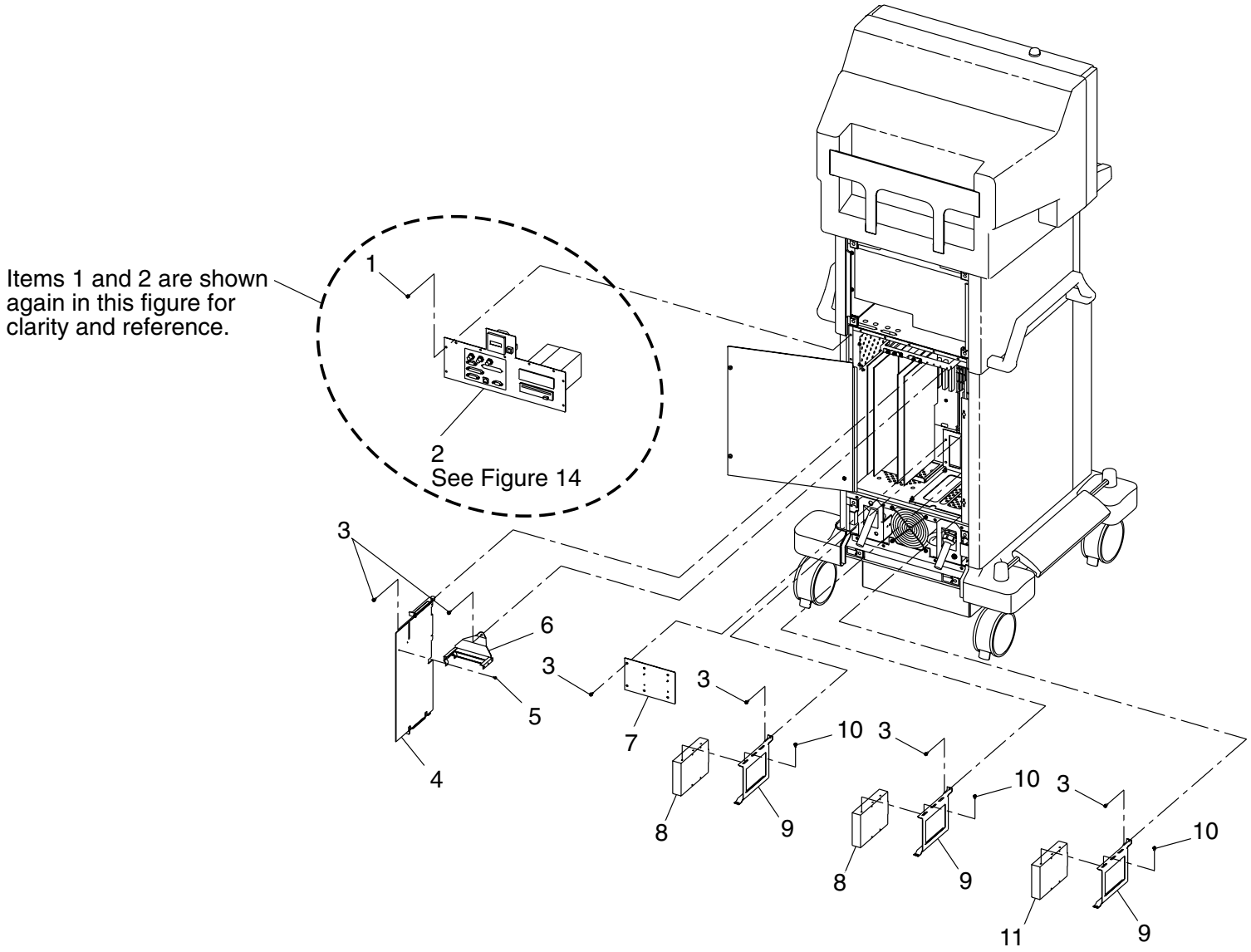

Figure 15. Cine Drive, 15 FPS Exploded View

Figure 16. Cine Drive, 30 FPS Parts List (1 of 3)			
Item	**Part Number**	**Description**	**Qty**
1	00-880788-01	Chasssis, Cine Enclosure	1
2	12-225106-04	Screw, SEMS, Spring (Crest Cup), Pan, Torx, 6-32, 1/4, SZC	14
3	00-880413-01	Assembly, Electrical Box	1
4	12-215006-08	Screw, Mach, Flat, Torx, 6-32, 1/2, SZC	3
5	00-879609-01	Fittings, Bulkhead, 9800	1
6	12-225106-06	Screw, Sems, Spring, Pan, Torx, 6-32, 3/8, SZC	11
7	00-879225-01	Bracket, PCB, 9800	1
8	12-225104-04	Screw, Sems Spring, Pan, Torx, 4-40, 1/4, SZC	2
9	00-880923-01	Assembly, PCB, Cine Bridge, 9800	1
10	00-879882-01	Mount, Disk	1
11	00-880416-01	Assembly, Disk, Hard Drive, Formatted	1

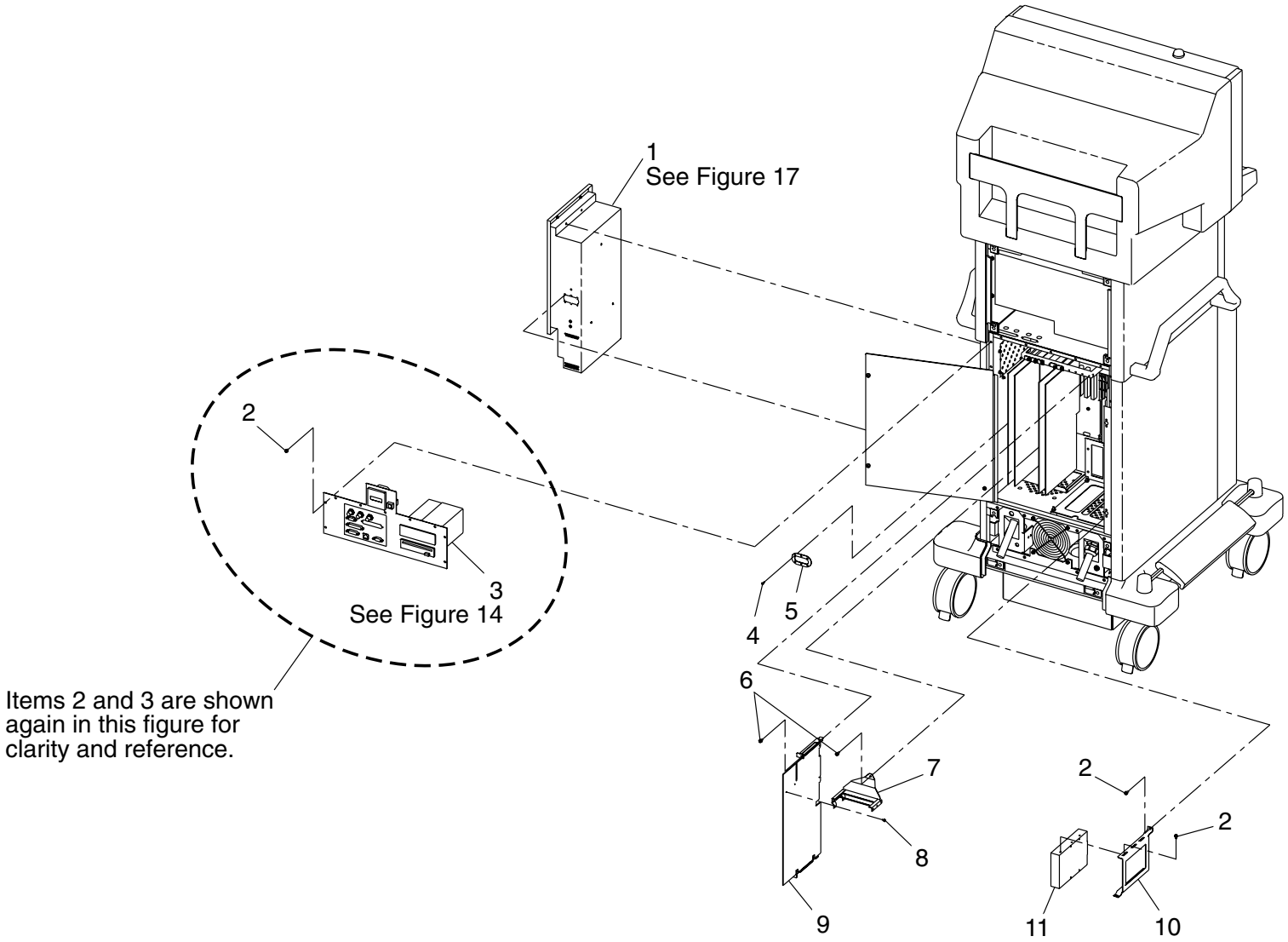

Figure 16. Cine Drive, 30 FPS Exploded View (1 of 3)

Figure 17. Cine Drive, 30 FPS Parts List (2 of 3)			
Item	**Part Number**	**Description**	**Qty**
1	12-225108-06	Screw, Sems, Spring, Pan Torx, 8-32, 3/8, SZC	26
2	00-879609-01	Fittings, Bulkhead, 9800	2
3	12-215006-08	Screw, Mach, Flat, Torx, 6-32, 1/2, SZC	6
4	00-880788-01	Chassis, Cine Enclosure	1
5	00-879611-01	Spacer, Bulkhead, 9800	1
6	20-359981-00	Bushing, Soulder, Nylon, ID= .190	2
7	12-999975-00	Screw, Na, Shoulder, Slit, 8-32, 3/16 x 1/4, SST	2
8	00-881067-01	Spacer, Isolator, 9800	2
9	21-699936-00	Mount, Sh Abs, 20 Lb Cprsn 4 Lb Shr, Nprn	4
10	00-880794-01	Bracket, Shock Mount, Bottom	1
11	12-225108-12	Screw, Sems, Spring, Pan Torx, 8-32, 3/4, SZC	2
12	12-215008-06	Screw, Mach, Flat, Torx, 8-32, 3/8, SZC	2
13	00-880920-01	Bracket, Pivot	1
14	00-880789-01	Cover, Cine Enclosure	1
15	12-225108-06	Screw, Sems, Spring, Pan, Torx, 8-32, 3/8, SZC	26
16	00-901400-01	Power Supply, +5, +/-12, Workstation, 9800	1
17	00-881065-01	Bracket, Fuse Holder, 9800	1
18	12-225106-04	Screw, Sems, Spring, Pan, Torx, 6-32, 1/4, SZC	23
19	12-225108-04	Screw, Sems, Spring, Pan, Torx, 8-32, 1/4, SZC	4
20	00-881064-01	Bracket, Power Supply, 9800	1
21	22-429714-00	Standoff, Round, F/F, 6-32, 4.14L, AL	1
22	00-881064-02	Bracket, Power Supply, 9800	1
23	00-880797-01	Bracket, Mounting, Cine Enclosure	2
24	13-311108-00	Nut, Hex-LK-EXT-T, 8-32, SST, NA, A=.344	4

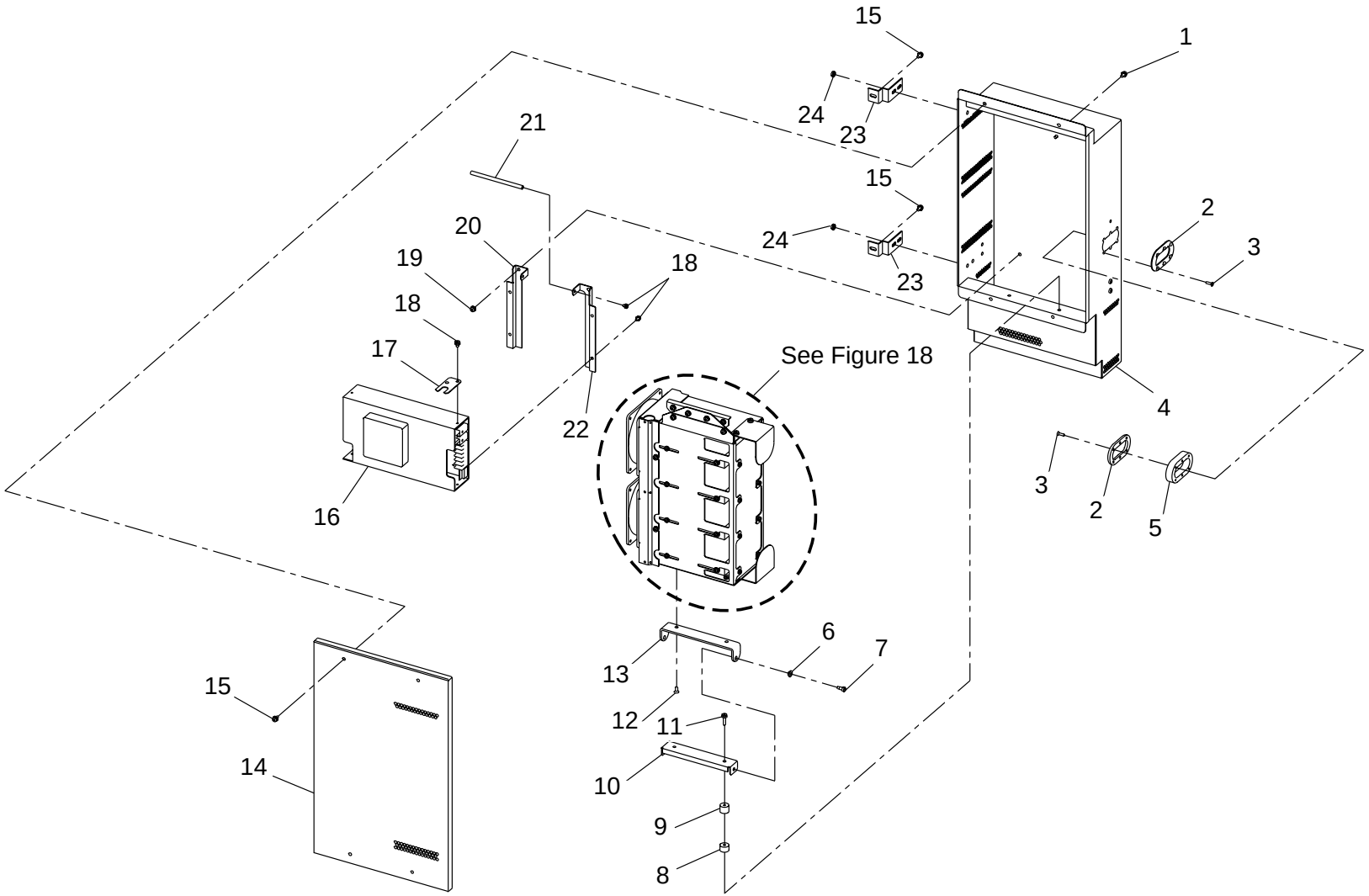

Figure 17. Cine Drive, 30 FPS Exploded View (2 of 3)

Figure 18. Cine Drive, 30 FPS Parts List (3 of 3)			
Item	**Part Number**	**Description**	**Qty**
1	00-870793-01	Bracket, Shock Mount, Top	1
2	21-699936-00	Mount, SH ABS, 20Lb Cprsn 4 Lb Shr, Nprn	4
3	12-225108-06	Screw, Sems, Spring, Pan, Torx, 8-32, 3/8, SZC	26
4	00-881066-01	Guard, Connector, 9800	2
5	12-225106-04	Screw, Sems, Spring, Pan, Torx, 6-32, 1/4, SZC	23
6	12-225106-06	Screw, Sems, Spring, Pan, Torx, 6-32, 3/8, SZC	11
7	00-879410-01	Assembly, PCB, Cine 4 Disk, B' Plane, 9800	1
8	00-901455-01	Hard Drive, FC-AL CHE 9LP, 9.1 GB	4
9	00-880796-01	Plate, Air Dam	1
10	12-225104-06	Screw, Sems, Spring, Pan, Torx, 4-40, 3/8, SZC	2
11	00-901314-01	Terminal Block, 3 Block, 9800	1
12	12-225106-02	Screw, Sems, Spring, Pan, Torx, 6-32, 1-1/4, SZC	8
13	20-839956-00	Fan, Axil, 115 Vac, 75 CFM, 2200 RPM	2
14	00-880792-01	Bracket, Fan	1
15	00-880790-01	Bracket, Mounting, Cine, Inside	1

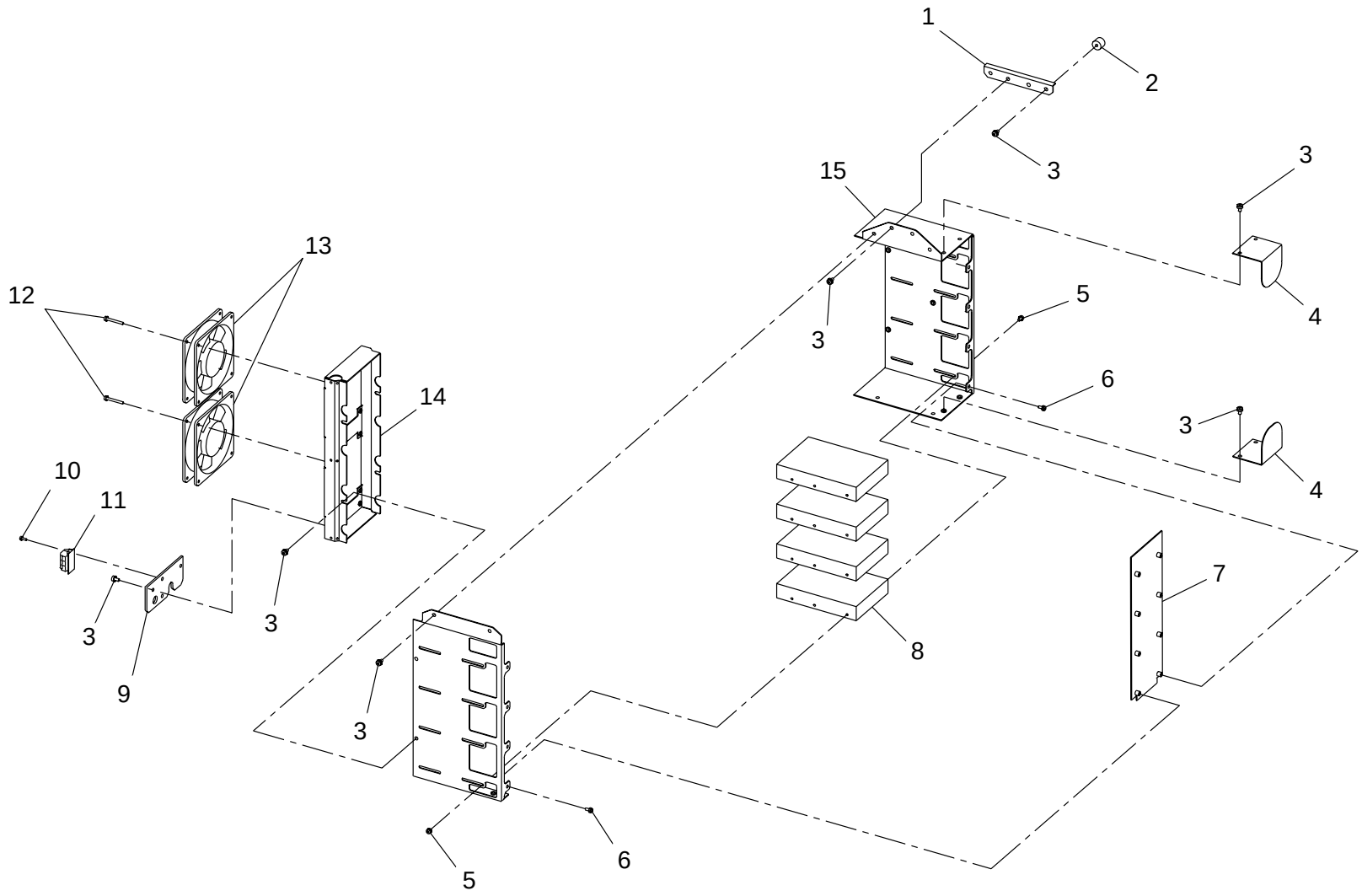

Figure 18. Cine Drive, 30 FPS Exploded View (3 of 3)